

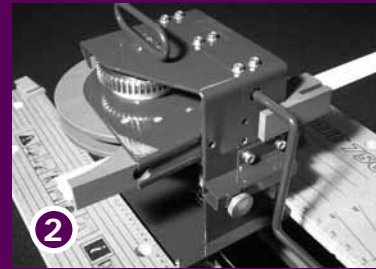
Bending Instructions DS Design Rail

Situation A:

Bending outside curves in a DS track (outward bend):



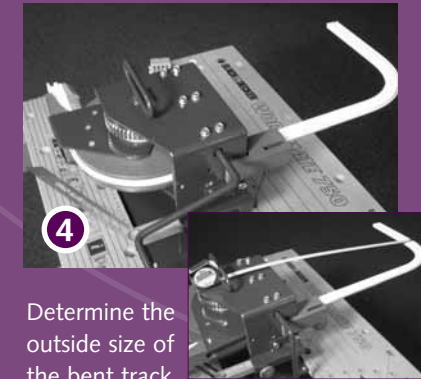
Place the T-strip and the small strip inside the DS track as indicated. Make sure that you leave a small section outside of the track, making it easier to remove them after bending.



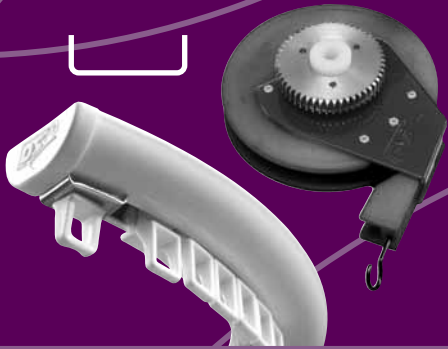
Insert the grey DS wheel into the Compact Bending Tool. Place the DS track inside the bending tool, with the **T-strip facing downwards** and the guide wedges as indicated.



Turn the handle of the bending tool until the desired angle is reached. The degrees are also indicated on the top of the bending wheel, to facilitate the bending.

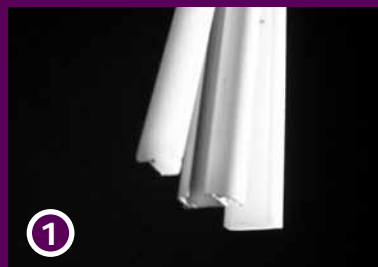


Determine the outside size of the bent track, by measuring from the measuring line on top of the bending tool to the outside of the first bend. Now make the second bend.

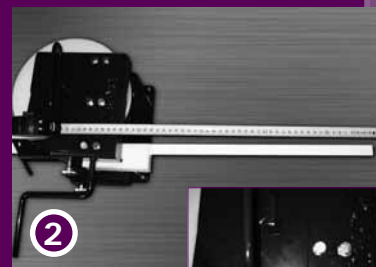


Situation B:

Bending inside curves in a DS track (inward bend):



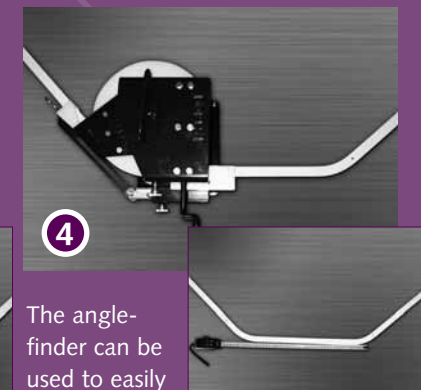
Place the T-strip and the large flat strip inside the DS track as indicated. Make sure that you leave a small section outside of the track, making it easier to remove them after bending.



Insert the white DS wheel into the Compact Bending Tool. Place the DS track inside the bending tool, with the T-strip facing downwards and the guide wedges as indicated. Start measuring from the beginning of the DS track to the indicated measuring line on top of the Compact Bending Tool.



Now turn the handle to reach the desired angle. For the second bend, start measuring from the middle of the first bend to the indicated measuring line on top of the Compact Bending Tool. Turn the handle to achieve the desired bend.



The angle-finder can be used to easily replicate a certain bend.



When bending a DS track into a bay-window: Always start first with the left-sided inside bend, then the right-sided inside bend. After this the outside bends can be made.

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